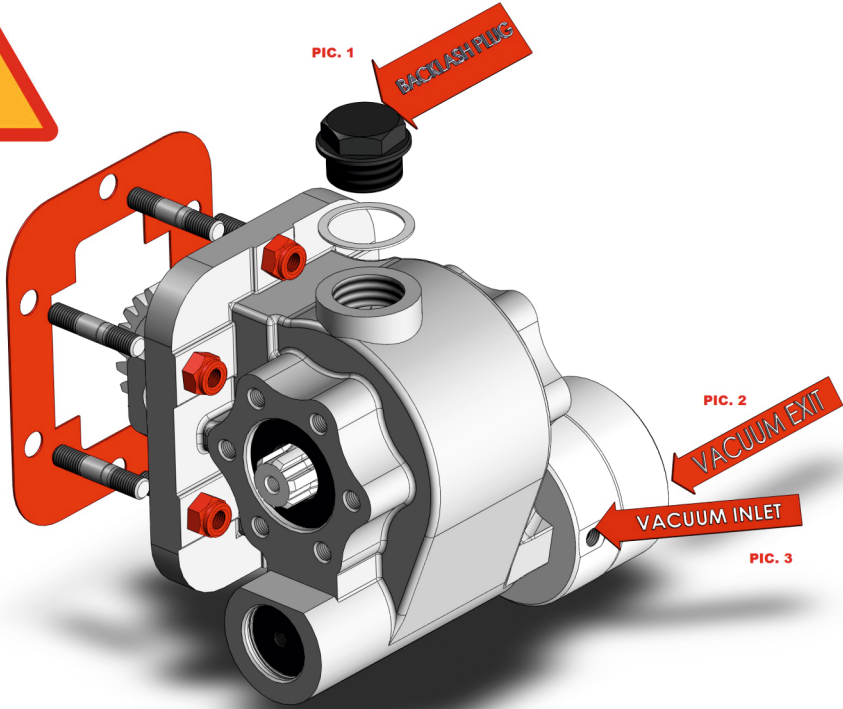


## VACUUMED CONTROL PTO ASSEMBLY

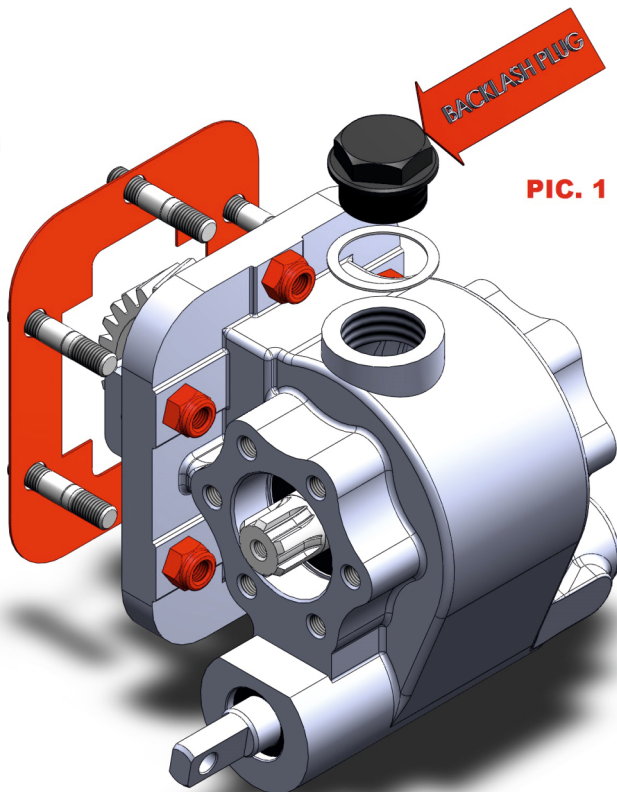


### ASSEMBLY INSTRUCTIONS:

- 1-Stop engine during the assembly.
- 2-Empty the oil inside the gearbox.
- 3-Remove the protecting the gearbox.Clean the assembly surface and the screws.
- 4-Tighten the studs with the treadlocker.
- 5-Use grease oil on gaskets.
- 6-Fix the pto to gearbox with 2 screws temporarily.Check the backlash.If tight,add another gasket if there is more gap,use a thin gasket. Retighen the backlash plug with the washer.Do not forget fixing the remaining screws.(Picture 1)
- 7-The screws for 6 bolt ptos need to be tightened with 60 Nm of torque.
- 8-Vacuum hose has to be fixed to aluminium part shown as picture 3.
- 9-Prevent the hole (shown on the picture2)from dust.Put a 10-15cm of protector hose to the hole shown on picture 2.
- 10-Start engine for 5-10 second.If there is no irritating noise on the transmission refill the gearbox with oil.Start engine for 5-10 min. Do not fotget checking the screws and oil leakage. Your pto is ready for usage.

**Warning! User is responsible for the troubles because of the assembly mistakes such as loose screws and incorrect gasket usages.**

## MECHANICAL CONTROL PTO ASSEMBLY



**PIC. 1**

### ASSEMBLY INSTRUCTIONS:

- 1-Stop engine during the assembly.
- 2-Empty the oil inside the gearbox.
- 3-Remove the protecting the gearbox.Clean the assembly surface and the screws.
- 4-Tighten the studs with the treadlocker.
- 5-Use grease oil on gaskets.
- 6-Fix the pto to gearbox with 2 screws temporarily.Check the backlash.If tight,add another gasket if there is more gap,use a thin gasket. Retighen the backlash plug with the washer.Do not forget fixing the remaining screws.(Picture 1)
- 7-The screws for 6 bolt ptos need to be tightened with 60 Nm of torque.
- 8-Start engine for 5-10 second.If there is no irritating noise on the transmission refill the gearbox with oil.Start engine for 5-10 min. Do not forget checking the screws and oil leakage.Your pto is ready for usage.

**Warning! User is responsible for the troubles because of the assembly mistakes such as loose screws and incorrect gasket usages.**